



Research article

Nanostructure-dependent indentation fracture toughness of metal-organic framework monoliths



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ABSTRACT

Monolithic metal-organic frameworks (MOFs) represent a promising solution for the industrial implementation of this emerging class of multifunctional materials, due to their structural stability. When compared to MOF powders, monoliths exhibit other intriguing properties like hierarchical porosity, that significantly improves volumetric adsorption capacity. The mechanical characterization of MOF monoliths plays a pivotal role in their industrial expansion, but so far, several key aspects remain unclear. In particular, the fracture behavior of MOF monoliths has not been explored. In this work, we studied the initiation and propagation of cracks in four prototypical MOF monoliths, namely ZIF-8, HKUST-1, MIL-68 and MOF-808. We observed that shear faults inside the contact area represent the main failure mechanism of MOF monoliths and are the source of radial cracks. MIL-68 and MOF-808 showed a remarkably high resistance to cracking, which can be ascribed to their consolidated nanostructure.

Introduction

Metal-organic frameworks (MOFs) are hybrid materials composed of metal nodes and organic linkers that self-assemble to form one-, two-, or three-dimensional lattice structures [1,2], characterized by a large internal surface area, which makes MOF suitable for a wide range of applications [3–6].

However, nowadays industrial applications are limited by the morphology of this class of materials, which are mostly available as polydisperse microcrystalline powders. A way to overcome this limitation is the realization of “monolithic” materials, which, together with bulk morphology and structural stability, offer other advantages such as reduced mass transfer resistance (for improved gas separation capabilities) and higher volumetric adsorption capacities compared to the powder counterparts [7].

One of the most frequently used techniques to synthesize MOF monoliths is the sol-gel processing route [8–12]. Sol-gel monoliths are formed by removing solvent from a gel by slow drying, generating a polycrystalline bulk solid. This method allows also to obtain different pore sizes within the same material, forming hierarchical structures which are desirable for applications [13]. By way of example, in adsorption columns, when MOF powders are used, their packing can lead to a significant pressure drop over time, caused by the gradual compaction of powders with pressure, resulting in higher mass resistance within the column. Mechanically robust monoliths could overcome this problem.

The mechanical properties of MOF monoliths (and MOFs in general [14]) have been measured mostly by nanoindentation, which allows to probe very small volume of material and yet providing accurate measurements of Young's modulus (E) and hardness (H). In our previous study [11], we explored the correlation between the nanostructure and the mechanical response of two prototypical MOF monoliths, namely ZIF-8 and ZIF-71, by employing nanoindentation, atomic force microscopy (AFM) and nearfield infrared (IR) nanospectroscopy, along with finite element simulations. We were able to identify grain boundary sliding (GBS) as the main deformation mechanism in crystalline MOF monoliths, followed by densification caused by framework collapse for higher pressures.

The aim of this work is to focus on the nanoindentation fracture behavior of MOF monoliths, that, to the best of our knowledge has never been systematically studied to reveal the underpinning mechanisms. In fact, only a few studies have explored the field of MOF fracture, but these are limited to specific single crystals [15] and glasses [16,17].

Nanoindentation techniques have been widely used to evaluate the fracture toughness of brittle materials, using sharp tip geometries such as Vickers or cube corner. These measurements rely on empirical models that correlate K_c with the length of the radial cracks originating from the corners of the indenter marks [18]. However, initiation and the propagation of such cracks is not easy to model. Furthermore, cracking can occur also underneath the contact area, i.e. median and lateral cracks [19], and other parameters have been shown to

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complement toughness in the fracture mechanisms, such as the hardness-to-modulus ratio (H/E) [20]. Although the fracture toughness values for two ZIF monoliths have been estimated in our recent study [11], the origin of the failure, particularly in connection to the nature of crack initiation and propagation has not been investigated.

In addition, nanoscratch tests were conducted for the first time on crystalline MOF monoliths. This type of test is a well-established technique to characterize the wear resistance of metals [21], ceramics [22] and polymers [23]. Nanoscratch experiments have been used to study the cohesion and adhesion properties of MOF films [24,25] and a MOF glass [26], but never in the context of the fracture of nanocrystalline MOF monoliths.

In this paper, we employed nanoindentation, microindentation, and nanoscratch on four prototypical MOF monoliths that form crystalline monoliths, namely ZIF-8, HKUST-1, MIL-68 and MOF-808. These materials were selected due to their excellent structural stability and water resistance, thereby allowing us to prepare suitable samples for a systematic nanoindentation study. These MOFs are also characterized by distinctively different open-framework structures:

- ZIF-8 ($\text{Zn}(\text{mIm})_2$, $\text{mIm} = 2\text{-methylimidazolite}$) consists of the ZnN_4 tetrahedral metal centres ($\text{Zn}(\text{II})$) coordinated by N atoms of the mIm linkers. An angle of 145° is formed at the $\text{Zn}-\text{mIm}-\text{Zn}$ centre, mimicking the $\text{Si}-\text{O}-\text{Si}$ angle in zeolites. Its sodalite architecture results in a pore size (diameter of the largest sphere that will fit into the nanocage) of 11.6 \AA . Its chemical and thermal stability make this material suitable for gas adsorption and separation applications [27].
- HKUST-1 (Cu_3BTC_2 , $\text{BTC} = \text{benzene-1,3,5-tricarboxylate}$) is a faced-centred cubic crystal, which contains an intersecting 3D system of square-shaped pores of $9 \text{ \AA} \times 9 \text{ \AA}$. The framework is built up of dimeric metal units ($\text{Cu}(\text{II})$), which are connected by BTC ligands, forming a paddlewheel motif, also called secondary building unit (SBU) [28].
- MIL-68 is characterised by a 3D network with a Kagomé-like lattice, made of infinite trans-connected chains of octahedral units $\text{InO}_4(\text{OH})_2$ linked to each other through terephthalate ligands, resulting in triangular and hexagonal one-dimensional channels (window diameters of $6 \text{ \AA} \times 16 \text{ \AA}$, respectively) [29].
- MOF-808 ($\text{Zr}_6\text{O}_4(\text{OH})_4(\text{BTC})_2(\text{HCOO})_6$) is built up of zirconium oxide SBUs, consisting of six octahedrally coordinated zirconium atoms held together by eight μ_3 -oxygen atoms, each connected to six BTC linkers. The coordination of SBU is completed with six non-structural ligands, providing charge compensation. This framework architecture yields tetrahedral cages (pore diameter 4.8 \AA) with SBUs on the vertices and linkers on the faces (tertiary building units, TBUs). The MOF-808 framework is finally obtained by the TBUs sharing corner, in such a way that a large adamantane-shaped pore is formed (pore diameter 18.4 \AA) [30].

We have observed initiation and propagation of the cracks following a sharp contact load and established a correlation between the fracture behavior and the elastic-plastic response of the materials and their underlying nanostructures and specific framework architectures.

Results

Mechanical characterization of the monoliths by nanoindentation

We measured the mechanical properties of the four monoliths by nanoindentation, as shown in Fig. 1A and Fig. S2. We used a Berkovich indenter tip to probe the indentation modulus (E^*) and hardness (H), see *Experimental Procedures* for details. The above-mentioned mechanical properties are reported in Table S1. MIL-68 and HKUST-1 show the higher elastic modulus, with the latter also exhibiting an outstanding hardness, exceeding the one already reported for this material [9]. The

elastic energy was also computed on the basis of $W_{\text{elastic}}/W_{\text{total}}$ (see *Experimental Procedures*) and plotted against the H/E ratio in Fig. 1B. In this plot we distinguish three zones, corresponding to the high, intermediate, and low elastic recovery [31,32]. It can be seen that, ZIF-8 and ZIF-71 monoliths reported by a previous work of the authors [11], and ZIF-62 glass reported by Stepniewska et al. [16], all fall into the category of high elastic recovery. HKUST-1 monolith shows an intermediate recovery, while the monoliths of MIL-68 and MOF-808 show a low elastic recovery. This wide difference in elastic recovery may be explained by the distinct architectures, in terms of framework topology [33] and chemical bonding [34,35], among the four materials. The hardness of MOFs has been reported to be correlated to their internal accessible void space [33]. Hence, frameworks with large pores (low density) are softer. Since hardness is a measure of resistance to permanent deformation, hard materials would usually experience a large elastic recovery. The large pore size of MIL-68 and MOF-808 makes them more prone to deform permanently (lower H), while the high elastic recovery of ZIF-8 may be ascribed to its relatively smaller pore size and the lower coordination number of the zinc metal node (i.e., ZnN_4 tetrahedron), which governs the framework flexibility of the sodalite cage (lower E) [36].

In Table S1, we compared the residual depth at the end of the test (from the indentation load-depth curves) with the residual depth observed from AFM height topography of the residual indents (Fig. S3). We noticed a large discrepancy in residual indentation depths, which demonstrates a viscoelastic recovery of the residual imprint over time [37]. Such a time-dependent stress relaxation was relatively limited for ZIF-8 and MIL-68 ($\sim 27\%$ and $\sim 34\%$, respectively), while it is significant for HKUST-1 and MOF-808 (67% and 43% , respectively).

With the aim of inducing radial cracks, we probed the monoliths with a cube-corner indenter (Fig. S4), applying a load of 50 mN (maximum capacity of the nanoindenter load cell). Only ZIF-8 and HKUST-1 monoliths show crack propagation from the indent corners, while MIL-68 and MOF-808 monoliths are completely radial crack-free in the apparent vicinity of the residual indent. Subsequently, we estimated the indentation fracture toughness of the HKUST-1 monolith by employing Laugier's empirical formula [18], adapted for a cube-corner indenter [38] (see *Experimental Procedures*). We obtained $K_c = 0.80 \pm 0.45 \text{ MPa}\sqrt{\text{m}}$, which is the highest reported value so far for MOF materials. Notably, it is significantly higher than the monoliths of ZIF-8 ($0.074 \pm 0.023 \text{ MPa}\sqrt{\text{m}}$) and ZIF-71 ($0.145 \pm 0.050 \text{ MPa}\sqrt{\text{m}}$) reported in [11], and it is also considerably higher than previously reported ZIF-62 glass ($0.104 \pm 0.020 \text{ MPa}\sqrt{\text{m}}$) [17] and against dense hybrid frameworks single crystals ($K_c \sim 0.1 - 0.3 \text{ MPa}\sqrt{\text{m}}$) [15].

Vickers microindentation

In an attempt to crack also MIL-68 and MOF-808 monoliths, we used a microhardness Vickers indenter, which is capable of reaching much higher loads. Surprisingly, we found that none of the samples exhibited radial cracks from the indent corners, even with a load of 50 gf ($\sim 0.49 \text{ N}$). However, we observed the formation of layered shear faults in the contact area (Fig. 2A-D), similarly to what Stepniewska et al. [16] reported for ZIF-62 glass. The distance between two consecutive faults is different in all the materials and somehow decreases with hardness. For the sake of comparison, let us consider the distance between the outermost faults. MOF-808 (Fig. 2D), which is the softer of the materials analyzed, shows the larger distance ($\sim 4 \mu\text{m}$), while HKUST-1 (Fig. 2B), the hardest one, shows the smallest distance ($\sim 1-1.5 \mu\text{m}$). ZIF-8 (Fig. 2A) and MIL-68 (Fig. 2C), which exhibit an intermediate hardness, similar to each other, are characterized by an intermediate distance ($\sim 2 \mu\text{m}$). Interestingly, HKUST-1 does not show evident faults like the other three monoliths. We believe that, given the outstanding hardness of this material, the cohesive force between the nanograins is such that microcracks do not propagate as easily as in the other materials. We propose that the shear bands observed inside HKUST-1 contact area are

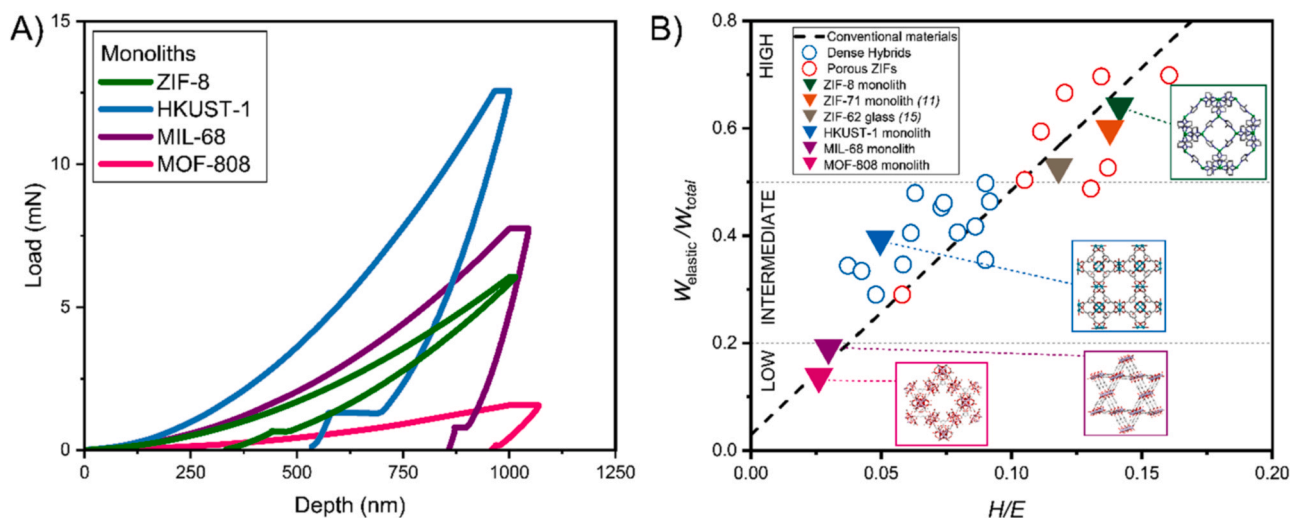


Fig. 1. Mechanical properties of the four MOF monoliths characterized by nanoindentation. A) Representative load-depth curves resulting from nanoindentation of the monolithic samples of ZIF-8, HKUST-1, MIL-68 and MOF-808, using a Berkovich indenter. The tests were performed under displacement control, with the maximum surface penetration depth set to 1000 nm. The maximum load was held for 1 s to assess creep deformation; during unloading the load was held constant at 10 % of the maximum load to quantify and correct for thermal drift (horizontal segment < 2 mN). B) Map of elastic recovery ($W_{\text{elastic}}/W_{\text{total}}$) vs the (H/E) ratio, the data for conventional materials, dense hybrid frameworks, and porous ZIFs were adapted from reference [32].

rather “minor slip bands”, from which shear faults will eventually propagate. Lawn et al. [39] proposed that when these shear defects cannot accommodate the build-up of surface displacement at the contact interface, at some catastrophic point, a major shear fault develops into the material. This model, illustrated in Fig. 2E, has been derived from several studies of indentation fracture in brittle materials [39–41].

The shear faults also resulted in a vertical displacement at the nanoscale, similarly to what Stepniewska et al. [16] observed in ZIF-62 glass. These vertical steps were quantified by AFM, as shown in Fig. 2F for ZIF-8 and Figs. S5, S6, S7 for HKUST-1, MIL-68 and MOF-808 respectively. Predictably, the monoliths characterized by a smaller elastic recovery (MIL-68 and MOF-808) showed larger vertical steps (> 100 nm), while the high-intermediate elastic springback in ZIF-8 and HKUST-1 likely allowed for a larger recovery of such a nanoscale displacement.

We observed cracks for even higher loads: 500 gf (~4.9 N) for MIL-68 and 300 gf (~2.9 N) for MOF-808, as shown in Figs. S8 and S10, respectively. However, when we repeated the test with the same parameters on MIL-68, no radial crack was observed (Fig. S9). The radial cracks observed in Figs. S8 and S10 initiate from the shear faults inside the indents and propagate in a catastrophic fashion. Upon propagation, the cracks deflect following unpredictable paths; we reasoned that this occurs along the low-energy grain boundaries present in the MIL-68 and MOF-808 monoliths. Given the catastrophic fashion in which cracking occurs and the large size of the indented areas, we believe the crack initiation event to take place in correspondence of pre-existing defects within the monolith, for instance macropores or flaws which are intrinsic to the sol-gel process. Importantly, such cracking behavior found in a polycrystalline monolith is distinct from that observed for the amorphous ZIF-62 glass (no grain boundaries) which exhibits radial cracking from all four corners of Vickers indentation [16].

Nanostructural characterization of the monoliths

According to what we have reported in our previous work on ZIF monoliths [11], we observed a nanograin structure (Fig. 3), with each nanograin being a single crystal. AFM phase images and FESEM micrographs in the insets of Fig. 3, AFM height topographies (Fig. S11), and additional FESEM images (Fig. S12) reveal the morphology and the size of these nanograins. Indeed, we can clearly distinguish two different kinds of polycrystalline aggregates. For ZIF-8 and HKUST-1, which were synthesized by leveraging the high-concentration reaction

(HCR) method [42], we observe a “nanoplate” morphology of the nanocrystals, with a maximum size of approximately 100 nm. Such nanoplates form aggregates by stacking on top of each other. In contrast, the synthesis of MIL-68 and MOF-808 resulted in relatively smaller nanograins, which tend to aggregate forming polycrystalline “lumps”. The AFM height topographies shown in Fig. S13 reveal that MIL-68 and MOF-808 nanograins are approximately 3 times smaller than the ZIF-8 and HKUST-1 counterparts. The above finding supports the notion that this particular nanostructural feature, which results in an increased volume fraction of grain boundaries, together with the framework structure, contributes to the outstanding ductility of MIL-68 and MOF-808 monoliths in compression; hence their correspondingly low H/E ratios (Fig. 1B).

Scratch tests

Nanoscratch experiments were performed employing a Berkovich tip. Each test consists of three sequential steps: (i) a small load is applied allowing for the tip to track the pre-scratch surface profile; (ii) the same process is repeated during the actual scratch phase, with the prescribed applied load; (iii) the post-scratch profile and a cross-section profile (at half the length of the scratch) is recorded in order to measure the residual deformation after elastic recovery. We set the maximum ramp load to 50 mN and a scratch length of 100 μm , the scratch velocity was set to 10 $\mu\text{m s}^{-1}$. The test can be performed in two distinct modes (Fig. S14), depending on which end of the tip is cutting the material: ploughing (sharp end) or pushing (flat end). We observed systematically higher scratch critical depths in pushing mode compared to those in ploughing mode (Fig. 4 and Table S2). This is due to the larger area of the flat end of the tip, with the same load, is able to remove a larger amount of material compared to the sharp counterpart. From the micrographs in Fig. S16, we notice that only the ZIF-8 monolith shows evidence of crack events (outward from the scratch direction), while the other monoliths exhibit a very good ductility under the nanoscratch test conditions. Moreover, no pile-up is observed around the scratch (Fig. S15).

Analysis of stress-induced structural modifications of the framework by nearfield infrared nanospectroscopy

Finally, we employed nearfield infrared nanospectroscopy (nanoFTIR) to gain further insights into the pressure-induced

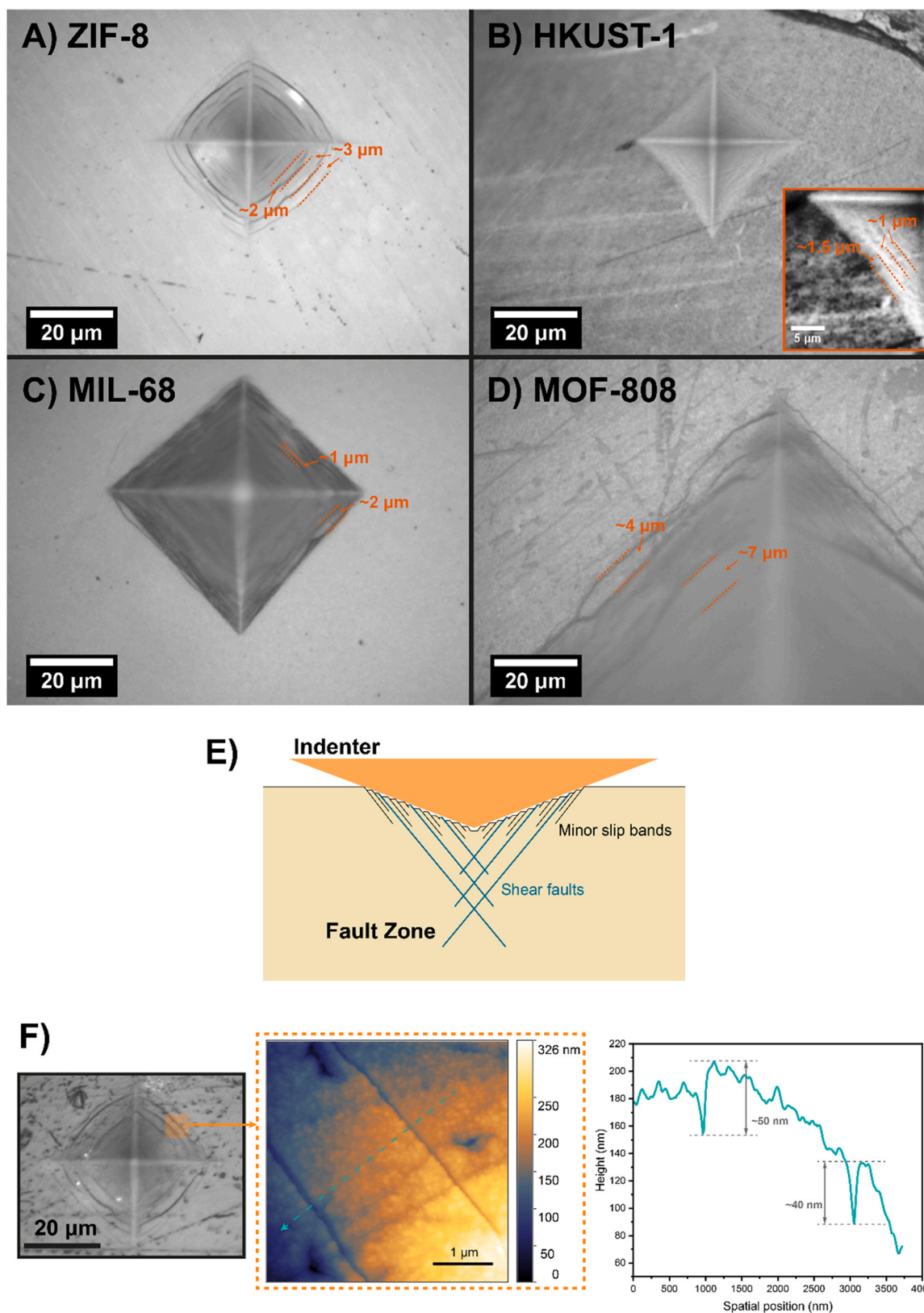


Fig. 2. Indentation shear faults. Optical micrographs of the residual indentations by Vickers microhardness, subjected to HV0.05 (50 gf \sim 0.49 N) on A) ZIF-8, B) HKUST-1, C) MIL-68 and D) MOF-808 monoliths. Shear faults inside the contact area are visible. No radial cracks are detected on the sample surface. E) Schematic of shear faults formation beneath sharp indenter, as proposed by Lawn et al. [39]. F) Detail of shear faults on a ZIF-8 monolith: overview of the Vickers residual indent HV0.05 (left), AFM height topography of a $4 \times 4 \mu\text{m}$ scan area (middle) and AFM height profile along the dashed line (right), revealing the vertical displacement corresponding to the shear faults.

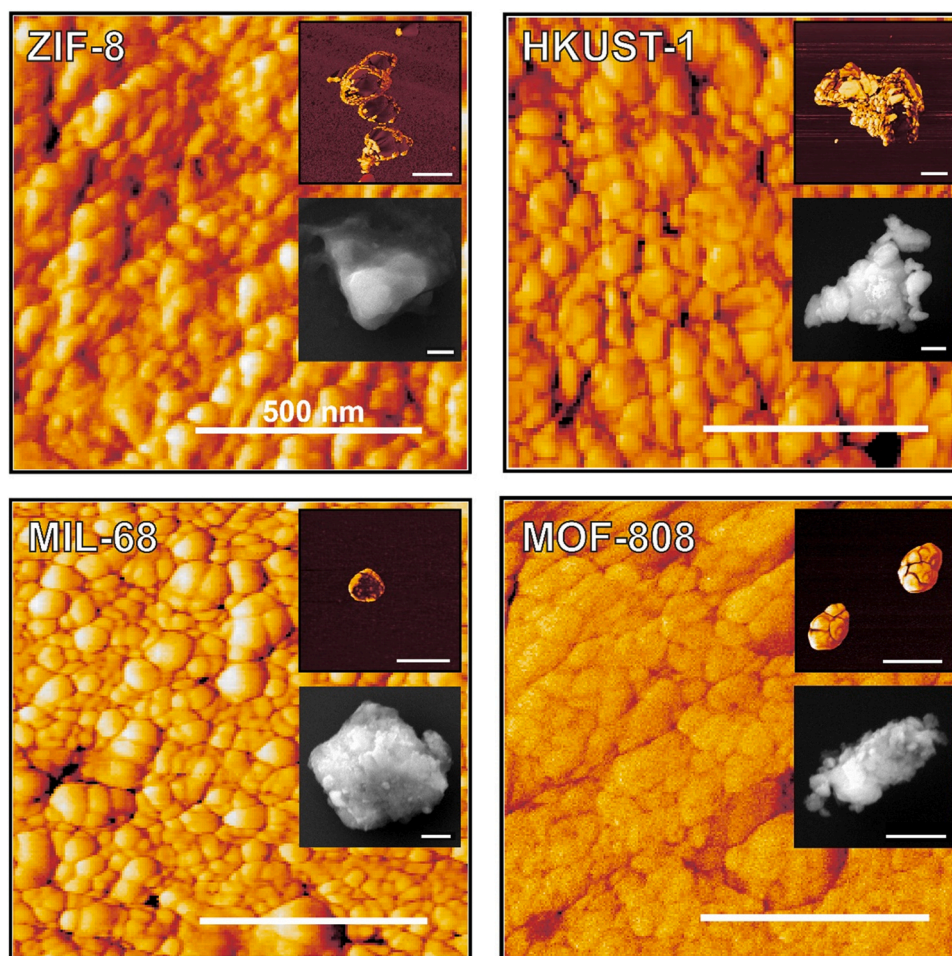


Fig. 3. Nanostructural characterization of the monoliths. AFM phase images revealing the nanogained structure of the four monoliths. The insets show the nanostructured morphology and size of the nanocrystals constituting such a monolithic material, examined by AFM phase (top) and FESEM (bottom). Two different types of aggregates can be distinguished: stack of nanoplates (ZIF-8 and HKUST-1), and lumps of nanocrystals (MIL-68 and MOF-808). Scalebar is 500 nm.

structural modifications of the framework within the monoliths. Local-scale IR absorption spectra, with a spatial resolution of ~ 20 nm, were taken inside the Vickers residual indent of ZIF-8 (the only sample that the AFM tip was able to probe thanks to its large elastic recovery). The point-to-point spectra taken on and around the shear faults (Fig. 5A-B) are resembling the ones far away from the indented area, suggesting that the framework preserves its structural integrity. When we move the probe to the apex of the indent (Fig. 5C-D), where the stress is supposed to be the highest, we observed some changes in the characteristic peaks of ZIF-8. Let us consider the spectrum taken at the center of the indent (in green in Fig. 5C): a new peak appears at 970 cm^{-1} and the intensity of the 1124 cm^{-1} band, relatively to the characteristic peak at 1145 cm^{-1} , increases. Also, the relative intensity of 1311 cm^{-1} increases. According to Möslein et al. [43] the peak at 1311 cm^{-1} can be assigned to the missing linker defect in the framework of ZIF-8. This result is in line with what the authors observed in a previous work [11] inside a Berkovich residual indent, which is characterized by an apex angle similar to the one of a Vickers indenter. The absence of defects in the vicinity of the shear faults suggests that the material fails along the grain boundaries. This process dissipates energy, relieving the stress applied to the grains, which therefore do not become amorphized.

Discussion

As illustrated in Fig. 1B, the monoliths lying in the high-intermediate elastic recovery region are the only ones exhibiting radial cracks. Interestingly, also the ZIF-62 glass reported by [16], is located in the high elastic recovery region and evidently radial cracks are observed propagating from the shear faults inside the contact area.

The correlation between elastic recovery and radial cracks can be explained with the model for indentation fracture theory proposed by Lawn et al. [44] for ceramic materials. When a sharp indenter contacts and starts penetrating the surface, a plastically deformed zone develops about the indenter and a sub-surface tensile stress field is generated immediately beneath the tip. This leads to the formation of sub-surface median cracks. Upon unloading, the median cracks would want to close up, but are prevented in doing so by the existence of a residual stress field due to an elastic-plastic mismatch existing at the border of the plastic zone, caused by the material attempting to accommodate the plastically deformed zone. The residual stress is also the cause of lateral cracks [19]. In their work on soda lime glasses, Lawn et al. [39] observed that radial cracks originate from the shear faults and then propagate upon unloading when the normal stress on such a crack is tensile. The indentation stress field can be divided into a reversible

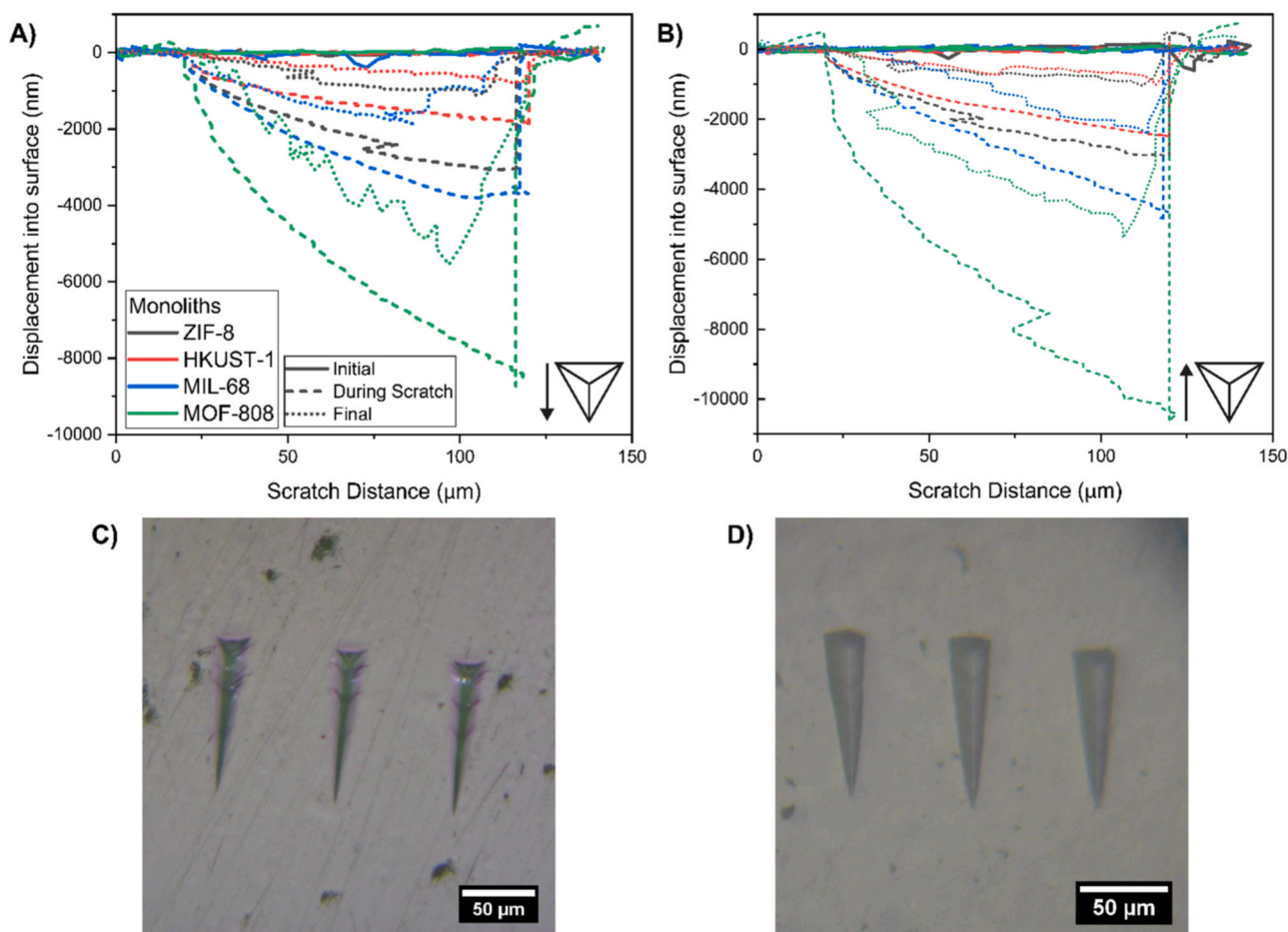


Fig. 4. Scratch tests. Nanoscratch profiles of the monoliths tested by ploughing mode (A) and pushing mode (B), with the displacement into the surface plotted as a function of the scratch distance. The normal load was linearly increased from 0 to 50 mN, over a total scratch length of 100 μm. Note that some of the profiles are affected by artifacts likely due to imperfect surface detection of the Berkovich tip. Optical micrographs of the scratches on ZIF-8 (C) and MIL-68 (D) monoliths in pushing mode reveal different responses: ZIF-8 exhibits cracks formation outward from the scratching direction, while MIL-68 is visually crack-free. A summary of the optical images of all the scratches in the four monoliths in both pushing and ploughing modes is provided in Fig. S16.

(elastic) and irreversible (residual) component [44]. During loading, only median cracks, which give rise to shear faults, are formed, driven mainly by elastic components of the stress field. Lateral and radial cracks are formed upon unloading when the driving force is represented by residual stresses.

We propose that this mechanism, observed for glasses and other brittle materials, can apply to the MOF monoliths. The high elastic recovery of ZIF-8 monolith upon unloading provides the driving force for radial crack propagations, initiating from the shear faults and propagating towards the external surface as evidenced in this work.

The extraordinary resistance to radial cracking of MIL-68 and MOF-808 monoliths, which exhibit low elastic recovery, can be ascribed to their nanostructure. The reduced size of the nanograins and the consequently higher density of grain boundaries causes the material to undergo large “plastic” deformations by means of grain boundary sliding (GBS) in the vicinity of the contact area, thereby hindering the elastic propagation of the crack from the shear faults. The sliding and rotation of grain boundaries therefore may play a crucial role in the toughening of these nanograined monolithic materials, promoting a mechanism that closely resembles the one observed in nacre [45], which is well known for its superior nanostructure-related toughness. The viscoelastic recovery of the residual imprints, a time-dependent

effect, is also likely to play a role in preventing crack propagation by crack closure. Combined, these mechanisms help to enhance the toughness of the MIL-68 and MOF-808 monoliths.

From the scratch tests we observed how MIL-68 and MOF-808 monoliths are more ductile and they can undergo large plastic deformation, being able to accommodate large penetration depths (in both ploughing and pushing modes) without any sign of cracking. On the contrary, ZIF-8 is not able to sustain such a plastic deformation and dissipates energy by brittle fracture. We ascribe this behavior to the nanostructure of the monoliths: the higher volume fraction of grain boundaries in MIL-68 and MOF-808 promotes GBS and hence enabling plastic deformation. Plastic flow is usually associated with material pile-up around the indenter; however, such a phenomenon is not observed in this case (Fig. S15). We reasoned that a continuous flow of material is prevented by the stepwise shear-activated failure of the material, which, given the small size of the nanograins, is well contained inside the scratch area and does not result in any catastrophic cracking or chipping events. This phenomenon was confirmed by local nanoFTIR spectra taken inside the Vickers residual imprint of ZIF-8 (Fig. 5). In the vicinity of the shear faults, the material does not exhibit signs of pressure-induced structural amorphization, suggesting that the material tends to fail along the grain boundaries instead, dissipating energy.

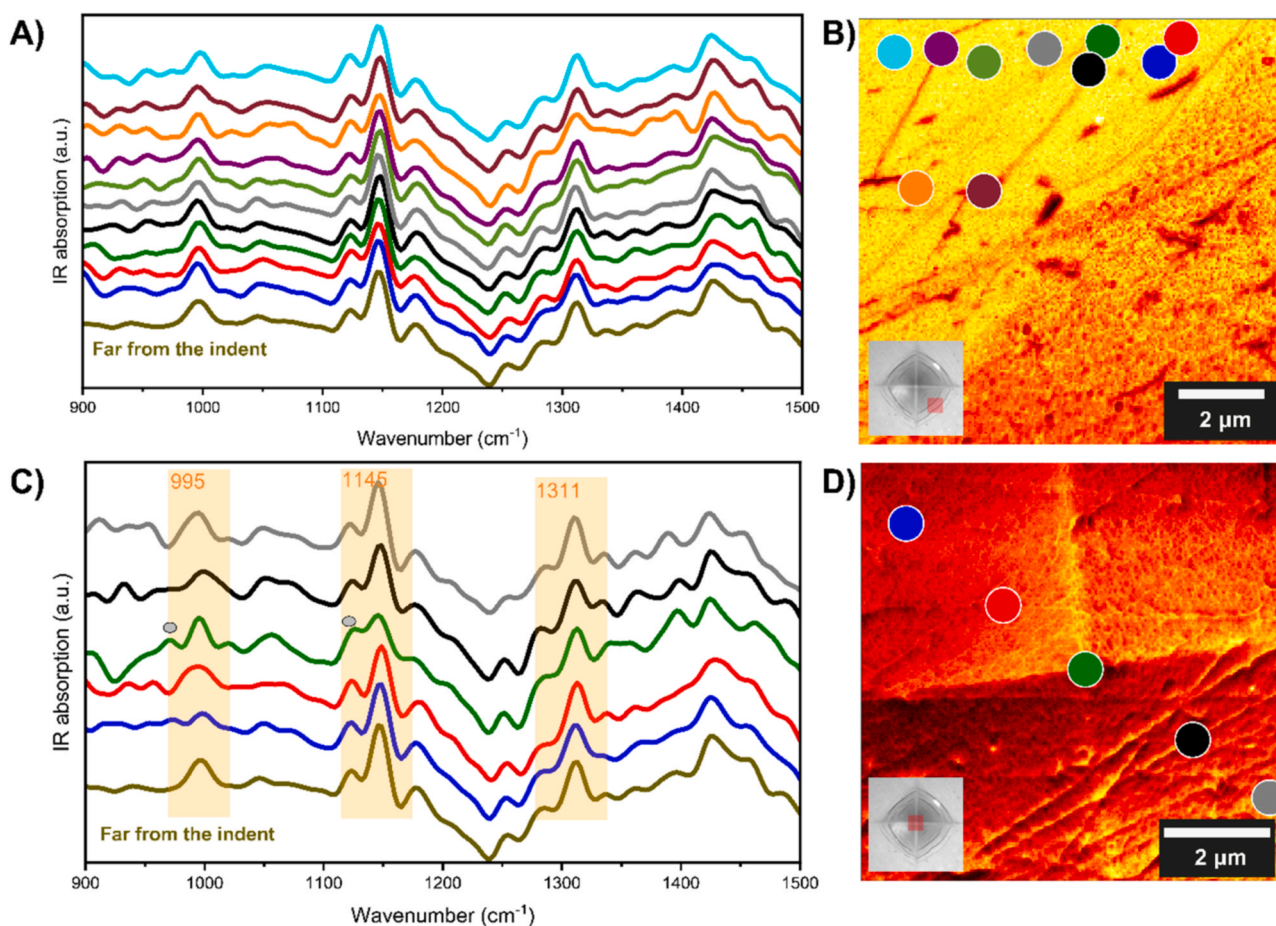


Fig. 5. Analysis of stress-induced structural modifications of the framework by nearfield infrared nanospectroscopy. Nearfield nanoFTIR absorption spectra of ZIF-8 monolith measured locally on and around the shear faults (A) and at the indent apex inside a residual Vickers indent (C), corresponding to the positions highlighted in (B) and (D), respectively. Note that the probe size of nanoFTIR was about 20 nm. The first spectrum from the bottom in (A) and (C) was taken far away from the indented area and used as a reference for the unstrained material. The infrared absorption peaks at 995 cm^{-1} , and 1145 cm^{-1} (highlighted by orange bands in C) are related to the characteristic vibrational modes of ZIF-8, namely, in-plane stretching of the mIm ring and C-H rocking of mIm, respectively.

Conclusion

In summary, we investigated the cracking behavior of monoliths under indentation and establish a correlation with their nanostructure and framework architecture. For MIL-68 and MOF-808, we observed a remarkable resistance to radial cracking and the occurrence of shear faults as the principal failure mechanism. This mechanism allows, to some extent, to contain the damage within the contact area, since the cracks follow the low-energy grain boundaries separating the aggregated nanocrystals forming the monolith.

The basic new insights derived from our research on the fracture and cracking behavior of nanocrystalline MOF monoliths will open the door to the nanostructural engineering and shaping of a class of *mechanically resilient framework solids* fit for real-world applications. For instance, the basic knowledge of the fracture toughness of porous luminescent films, sensor chips, and energy converters constructed from monolithic MOF materials will be key to the engineering of damage-tolerant devices and functional parts. In essence, if the risk of catastrophic fast fracture intrinsic to brittle MOF materials can be mitigated, this will warrant a good service life.

Experimental procedures

Resource availability

Lead contact

The lead contact is Jin-Chong Tan, jin-chong.tan@eng.ox.ac.uk.

Materials availability

This study did not generate new unique reagents.

Data and code availability

The authors declare that the data supporting the findings of this study are available in the manuscript and its [supplemental information](#) files. The authors declare that there was no code generated during the study.

Synthesis and sample preparation

ZIF-8 monoliths ZIF-8 (Zn(mIm)_2) monoliths were synthesized following the procedure described in [11]: 0.595 g of $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ and 0.493 g of mIm were dissolved in 9 mL of DMF each and stirred for 5 min. Then, 0.837 mL of triethylamine (NEt_3) were added to the linker solution. Subsequently, the two solutions were combined in a 50 mL vial, where a gel was promptly formed. The molar ratio of $\text{Zn}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$: mIm: DMF: NEt_3 used was 1: 3: 116: 3. The mixture was sonicated for 5 min and then washed three times, in 50 mL of solvent (DMF, MeOH and MeCN, respectively), followed by centrifugation at 8000 RPM. The collected solid was dried slowly at room temperature ($\text{RT} \sim 25^\circ\text{C}$) for 3 days under the fume cupboard to yield monoliths.

HKUST-1 (Cu_3BTC_2) monoliths 300 mg of benzene-1,3,5-tricarboxylate (BTC) were dissolved in 10 mL of ethanol and subsequently 0.519 mL of NEt_3 were added to the solution. 270 mg of copper nitrate were dissolved in 10 mL of EtOH and added to the linker solution. The resulting solution was stirred for 15 min and washed three times in EtOH. A gel was collected and dried at RT for 2 days, yielding millimeter-sized "glassy" monoliths.

MIL-68(In) monoliths 9 mL DMF solution of 797 mg 1,4-benzenedicarboxylate (BDC) plus NEt_3 (9.6 mmol) were dissolved together. After that, 9 mL DMF solution of 1444 mg indium nitrate was immediately added into the mixture. Then the product was washed thoroughly 4 times (2 times with DMF, 2 times with MeOH). The nanocrystals of MIL-68(In) were separated from the suspension by centrifugation at 8000 rpm for 10 mins and the excess solvent decanted. The obtained material was dried at room temperature for 3 days to yield monoliths.

MOF-808 monoliths 210 mg of benzene-1,3,5-tricarboxylate (BTC) and 970 mg of zirconyl chloride octahydrate were dissolved in a DMF/formic acid (30 mL + 30 mL), placed in a glass reagent bottle and heated at 130 °C for two days. The solution was centrifuged, and the collected material was washed four times with DMF. The resulting compound was then soaked in 100 mL of acetone for four days, with the solvent being replaced twice per day. The acetone-exchanged sample was finally evacuated at room temperature for 24 h and activated at 150 °C for 24 h to yield the monoliths.

Powder X-ray diffraction (XRD) patterns (Figs. S1) confirm the successful synthesis of the MOF structures, since all the main characteristic Bragg diffraction peaks are present in the resultant monoliths.

The as-synthesized monoliths were cold-mounted in epoxy resin (Struers Epofix), resulting in a cylindrical sample, suitable for nanoindentation. In order to get reproducible results from the indentation tests, the contact surface must be flat. Therefore, the mounted specimen surface was carefully ground with different grades of SiC papers, followed by fine polishing in diamond suspensions.

Nanoindentation tests

Indentation modulus (E^*) and hardness (H) were measured following the approach proposed by Oliver and Pharr [46]:

$$E^* = \frac{\sqrt{\pi}}{2} \frac{S}{\sqrt{A(h_{\max})}} \quad (1)$$

$$H = \frac{P_{\max}}{A(h_{\max})} \quad (2)$$

where S is the contact stiffness (slope of the unloading curve at maximum load), $A(h)$ is the area function, and P_{\max} and h_{\max} are the maximum load and depth, respectively. The indentation modulus (E^*) is a function of the Young's moduli and Poisson's ratios of the sample (E_s, ν_s) and the indenter (E_i, ν_i):

$$\frac{1}{E^*} = \frac{1 - \nu_s^2}{E_s} + \frac{1 - \nu_i^2}{E_i} \quad (3)$$

The area function $A(h)$ is a 3rd order polynomial that relates the contact area to the contact depth, and it is determined through calibration using a fused silica sample.

From the load-depth curves, we also computed the elastic recovery, $W_{\text{elastic}}/W_{\text{total}}$, defined as the ratio between the area under the unloading and loading curves respectively:

$$\frac{W_{\text{elastic}}}{W_{\text{total}}} = \frac{\int_{h_f}^{h_{\max}} P_{\text{unloading}} dh}{\int_0^{h_{\max}} P_{\text{loading}} dh} \quad (4)$$

where h_{\max} is the maximum indentation depth, h_f the residual depth after unloading, and $P_{\text{unloading}}$ and P_{loading} are the loads applied upon loading and unloading, respectively.

We employed an iMicro nanoindenter (KLA-Tencor) equipped with a Berkovich tip. The Continuous Stiffness Measurement (CSM) method was employed to continuously measure the change in mechanical properties as a function of the indenter tip penetration depth. This technique superimposes a 2-nm oscillation on the quasi-static force, using a frequency-specific amplifier to measure the response of the indenter. The measurements were conducted by setting a maximum

depth of 1000 nm and an indentation strain rate of 0.2 s^{-1} . The values for E and H were computed by averaging the CSM data between 500 and 1000 nm.

For fracture studies, a cube corner indenter (three-sided pyramid with mutually perpendicular faces) was used to induce cracking, since its sharpness produces much higher stresses and strains in the region of contact compared with a Berkovich tip. Assuming a Palmqvist crack configuration, the Laugier's empirical formula [18] was used:

$$K_{\text{IC}} = k \left(\frac{a}{l} \right)^{\frac{1}{2}} \left(\frac{E}{H} \right)^{\frac{2}{3}} \frac{P}{c^{\frac{3}{2}}} \quad (5)$$

where k is an empirical constant of the indenter shape ($k = 0.057$ for cube corner [38]), a is the distance between the center and the tip of the indent, l is the crack length starting from the corner of the indent, E and H are the Young's modulus and hardness respectively, P is the maximum indentation load, and $c = a + l$.

Vickers microindentation tests

Vickers microindentation was performed using a Duramin-40 hardness tester (Struers). The maximum load (measured in gf) was held for 10 s before unloading.

Nanoscratch tests

Nanoscratch tests were carried out on an iMicro nanoindenter (KLA-Tencor) equipped with a Berkovich tip. The maximum ramp load was set to 50 mN, the scratch length to 100 μm , and the scratch velocity to $10 \mu\text{m s}^{-1}$ for all the tests.

AFM imaging

The surface topography of the monoliths and the drop-casted aggregates were measured by atomic force microscopy (AFM) as implemented in a neaSNOM instrument (neaspec GmbH) under the tapping-mode. A Scout350 (NuNano) probe was employed, with a nominal tip radius of 5 nm and a resonant frequency of 350 kHz.

FESEM imaging

Secondary electron images of the nanocrystalline aggregates were acquired with a Tescan Lyra 3 (Tescan, Czech Republic) field-emission scanning electron microscope, operating under a voltage of 10 keV.

NanoFTIR

Nearfield Fourier transform infrared nanospectroscopy (nanoFTIR) was performed using the s-SNOM instrument (neaspec GmbH), where a platinum-coated AFM probe (Arrow-NCpt, tip radius < 25 nm, 285 kHz) under the tapping mode is illuminated by a broadband mid-infrared (IR) laser source (Toptica). Local nano-FTIR spectra of specific regions inside and away from the residual indentations were measured under a spot size of 20 nm. Each point spectrum was acquired as an average of 12 individual interferograms taken on the same spot, with 1024 pixels and an integration time of 14 ms per pixel, normalized by a reference spectrum taken on a silicon wafer.

CRedit authorship contribution statement

M.T.: Conceptualization, Methodology, Investigation, Data Curation, Writing - Original Draft, Visualization. J.-C. T.: Resources, Writing - Review & Editing, Supervision, Funding acquisition.

Declaration of Competing Interest

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: Jin-Chong Tan reports financial support was provided by University of Oxford.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at [doi:10.1016/j.nxmate.2023.100009](https://doi.org/10.1016/j.nxmate.2023.100009).

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